



1、外侧焊缝均为连续焊缝，内侧间断焊接。焊缝要求平滑，不得有气孔、夹渣、裂纹等焊接缺陷。

| 序号 | 代号 | 名称 | 数量 | 材料 | 单件重量 | 总计重量 | 备注 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|----|----|-------|----------|------|------|--------|--|--|--|--|-----|--|--|--|----|----|----|-------|----|-----|--|--|--|--|--|--|--|--|------|-------|--|--|--|--|--|--|--|--------|--|--|--|--|--|--|-----|-----|
| 5 | | 角钢 | 2 | Q235 | 1.54 | 3.08 | L=404 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | | 角钢 | 2 | Q235 | 2.77 | 5.54 | L=705 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | | 钢板 | 1 | 钢板3/Q235 | 6.63 | 6.63 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | | 角钢 | 2 | Q235 | 2.4 | 4.8 | L=630 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | | 钢板 | 2 | 钢板3/Q235 | 10.8 | 21.6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <table border="1" style="width: 100%;"> <tr> <td colspan="4"></td> <td colspan="2" style="text-align: center;">焊接件</td> <td colspan="2" style="text-align: center;"> </td> </tr> <tr> <td>标记</td> <td>页数</td> <td>分区</td> <td>更改文件号</td> <td>签名</td> <td>年月日</td> <td colspan="2"></td> </tr> <tr> <td colspan="6"></td> <td>阶段标记</td> <td>重量 比例</td> </tr> <tr> <td colspan="6"></td> <td></td> <td>40 1:4</td> </tr> <tr> <td colspan="6"></td> <td>共 张</td> <td>第 张</td> </tr> </table> | | | | | | | | | | | | 焊接件 | | | | 标记 | 页数 | 分区 | 更改文件号 | 签名 | 年月日 | | | | | | | | | 阶段标记 | 重量 比例 | | | | | | | | 40 1:4 | | | | | | | 共 张 | 第 张 |
| | | | | 焊接件 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 标记 | 页数 | 分区 | 更改文件号 | 签名 | 年月日 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | 阶段标记 | 重量 比例 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | 40 1:4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | 共 张 | 第 张 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TH160.4-3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 右半罩壳 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

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| 修改 |
| TH160.4-3 |
| 会 签 |
| 描 图 |
| 描 校 |