



技术要求

1. 机壳两端法兰的平面度为5 mm.
 2. 壳体两端法兰与壳体对称平面的垂直度为5 mm.
 3. 壳体侧板表面任意一米长范围内的平面度为 mm, 且只允许向外凸起.
 4. 导轨和壳体对中, 其中心线偏差不得大于 mm.
 5. 内外表面各涂防锈漆一道, 外表面再涂色漆一道.
- 注 1. 壳体盖板连接螺栓组件(M10X25), 只在盖板两端穿四只, 其余六只螺栓组件(M10X20) 另行发货.
2. 法兰连接螺栓组件(M10X30), 将在发货时另行发货.

| 序号 | 代号 | 名称 | 数量 | 材料 | 单重 | 总重 | 备注 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|--------------|----------------|------|-------|-------|-------|-----------|----|----|----|----|----|----|----|----|----|---------|----------------|---|----|-------|-------|--|----|-----------|-----------|----|------|-------|------|--|----|---------|---------|----|------|-------|-------|--|---|-----------|--------|----|------|-------|-------|--|---|-----------|-----------|---|------|-------|-------|--|---|--------------|--------------|---|-----|-------|--|--|---|--|---------|---|-------|--|--|-----------|
| 5 | FU270-03C-03 | 中间(非标准)节导轨 | 2 | 45 | 2.98 | 5.96 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | FU270-03C-02 | 中间(非标准)节侧板复合 | 1+1 | 结构件 | 17.97 | 39.58 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | FU270-03-03 | 钢撑复合 | 4 | 结构件 | 1.00 | 4.00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | FU270-04 | 中间连接板 | 见成套表 | Q235 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | FU270-03C-01 | 中间(非标准)节盖板 | 1 | Q235 | 9.35 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <table border="1"> <thead> <tr> <th>序号</th> <th>代号</th> <th>名称</th> <th>数量</th> <th>材料</th> <th>单重</th> <th>总重</th> <th>备注</th> </tr> </thead> <tbody> <tr> <td>12</td> <td>GB93-87</td> <td>内六角圆柱头螺钉M10X25</td> <td>6</td> <td>35</td> <td>0.029</td> <td>0.174</td> <td></td> </tr> <tr> <td>11</td> <td>GB5783-86</td> <td>螺栓 M10X25</td> <td>30</td> <td>Q235</td> <td>0.018</td> <td>0.54</td> <td></td> </tr> <tr> <td>10</td> <td>GB70-85</td> <td>弹簧垫圈 10</td> <td>42</td> <td>65Mn</td> <td>0.002</td> <td>0.084</td> <td></td> </tr> <tr> <td>9</td> <td>GB5783-86</td> <td>螺母 M10</td> <td>42</td> <td>Q235</td> <td>0.011</td> <td>0.462</td> <td></td> </tr> <tr> <td>8</td> <td>GB5783-86</td> <td>螺栓 M10X20</td> <td>6</td> <td>Q235</td> <td>0.014</td> <td>0.086</td> <td></td> </tr> <tr> <td>7</td> <td>FU270-03C-04</td> <td>中间(非标准)节底板复合</td> <td>1</td> <td>结构件</td> <td>13.20</td> <td></td> <td></td> </tr> <tr> <td>6</td> <td></td> <td>纸 柏 t=1</td> <td>2</td> <td>石棉橡胶板</td> <td></td> <td></td> <td>下料40X1000</td> </tr> </tbody> </table> | | | | | | | | 序号 | 代号 | 名称 | 数量 | 材料 | 单重 | 总重 | 备注 | 12 | GB93-87 | 内六角圆柱头螺钉M10X25 | 6 | 35 | 0.029 | 0.174 | | 11 | GB5783-86 | 螺栓 M10X25 | 30 | Q235 | 0.018 | 0.54 | | 10 | GB70-85 | 弹簧垫圈 10 | 42 | 65Mn | 0.002 | 0.084 | | 9 | GB5783-86 | 螺母 M10 | 42 | Q235 | 0.011 | 0.462 | | 8 | GB5783-86 | 螺栓 M10X20 | 6 | Q235 | 0.014 | 0.086 | | 7 | FU270-03C-04 | 中间(非标准)节底板复合 | 1 | 结构件 | 13.20 | | | 6 | | 纸 柏 t=1 | 2 | 石棉橡胶板 | | | 下料40X1000 |
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| 12 | GB93-87 | 内六角圆柱头螺钉M10X25 | 6 | 35 | 0.029 | 0.174 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 11 | GB5783-86 | 螺栓 M10X25 | 30 | Q235 | 0.018 | 0.54 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | GB70-85 | 弹簧垫圈 10 | 42 | 65Mn | 0.002 | 0.084 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | GB5783-86 | 螺母 M10 | 42 | Q235 | 0.011 | 0.462 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 7 | FU270-03C-04 | 中间(非标准)节底板复合 | 1 | 结构件 | 13.20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | | 纸 柏 t=1 | 2 | 石棉橡胶板 | | | 下料40X1000 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | 73.44 | | 1:5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | 共 张 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

中间(1.0米非标准)节
FU270-03D-00
组合件
德欧环保
DEOUHUNBAO
环保社会 生态中国